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CLAIMS

What is claimed is:

1. A drilling fluid additive comprising crumb rubber particles, the crumb having a diameter of from about 400 to about 4000 microns.

- 2. The drilling fluid additive of claim 1 further comprising a hydrocarbon fluid.
- 3. The drilling fluid additive of claim 1 wherein said crumb rubber has a density of from about 8.5 to about 10.5 ppg.
- 4. The drilling fluid additive of claim 2 wherein said hydrocarbon fluid is selected from the group consisting of crude oil, diesel oil, mineral oil, gasoline, naptha, toluene, ethylenedichloride, synthetic oils and mixtures thereof.
 - 5. The drilling fluid additive of claim 1 further comprising cellulose fiber.
- 6. The drilling fluid additive of claim 1 wherein the crumb rubber particles are capable of expanding to at least 40% of their original size upon exposure to hydrocarbon fluids.
 - 7. A drilling fluid additive for reducing lost circulation of drilling fluids comprising:
- (a) Crumb rubber particles capable of expanding upon exposure to heat, said particles having a diameter of from 400 to 4000 microns; and
 - (b) a hydrocarbon fluid.
- 8. The drilling fluid additive of claim 7 wherein said crumb rubber. The particles have a density of from about 8.5 to about 10.5 ppg.

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- 9. The drilling fluid additive of claim 9 wherein said crumb rubber particles are capable of expanding at least 40% of their original size upon exposure to a hydrocarbon fluid.
 - 10. A method of reducing lost circulation in a well comprising:
 - (a) preparing a pill of crumb rubber particles and hydrocarbon fluid;
 - (b) injecting said pill into said well; and
 - (c) forcing said pill into a lost circulation zone

wherein said rubber particles have a diameter of from about 400 to about 4000 microns.

- 11. The method of claim 10 wherein the crumb rubber has particles varying in size from 400 to 2000 microns.
- 12. The method of claim 10 wherein said hydrocarbon fluid is selected from the group consisting of crude oil, diesel oil, kerosene, mineral oil, gasoline, naptha, toluene, ethylenedichloride and mixtures thereof.
 - 13. The method of claim 10 wherein said hydrocarbon fluid comprises diesel oil.